

AMTH-V120-60-PRO TEA HARVESTER



DISCLAIMER: DUE TO CONSTANT UPGRADATION, FEATURES AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE



BEFORE OPERATING THIS MACHINE, PLEASE READ THESE INSTRUCTIONS CAREFULLY





Good Products - Great Values

Dear Sir/Madam,

Thank you for choosing Agrimate product. You are the proud owner of high technology and durable machine. Trust that our franchisee/dealer installed the product and explained you about the usage and service instructions. Please visit our authorised dealer for your future requirement of our other equipments, genuine spares, accessories and service. Service coupons are attached with this manual and you can avail free service to keep your machine fit always to use on demand.

About Ratnagiri

We import and market of high quality of agriculture wide range of equipment's Which we are selling through our authorized franchisee or dealer network. We are in this field from past 20 years serving the former community. For further details, you may please visit our website www.agrimart.in, Tool Free No: 1800-425-3036.

> Range of Brands ▲ Oleo-Mac AGRIMATE **Our Retail Formats** AGRIMARI MEGA

Agriculture | Horticulture | Sericulture | Plantations | Forestry | Garden | Health care

TECHNICAL PARAMETERS

Product model	AMTH-V120-60-Pro
Engine transmission mode	Automatic centrifugal clutch
Clutch bonding rotating rate	3700-3800
Blade rotating direction	PF-25/ Reciprocating type
Engine model	1E34F
Engine power	0.75
Engine standard rotating rate	7500
Displacement	25.4cc
Method of starting	Recoil starting
Way of ignition	CDI
Fuel model	2-stroke gasoline
Fuel used	Ratio of fuel and lubricant 25-30:1

1. Preface

Thanks for purchasing and utilizing our company's product, and please read the instructions of the product and the engine before operating it so that accidents or injuries can be avoided. After reading, please keep the instructions for whenever you need.

2. Safety instruction

- 1. Please accept the safety operation guidance in advance if the users have little knowledge in operating the machine and after that, the machine is available.
- 2. The machine can't be used by the following crowd
- (1) Drunk people (2) Madmen (3) Children and pregnant women
- (4)People who are unable to operate the machine because of overtoil illness and drug allergy
- 3. Operation of clothing
- 1) Long-sleeved clothes and trousers should be worn, but the clothes with wide cuffs should be avoided.

- (2) The cap and the glasses should be worn
- (3) A pair of glove is needed when it is examined and taken good care of
- (4) Slippery shoes should be avoided

4. No smoking and open flames

- (1) The placement of the fuel should be valued and the places that are easy to catch fire are avoided
- (2) No smoking when the engine is being operated and the fuel is supplied
- (3) The engine should be stopped when the fuel is supplied. In addition; please dry the fuel on the engine on the occasion that the machine turns upside down or the engine is splashed with the fuel when the fuel is supplied

3. The Connection of the 4C-60 Tea Harvester

- 1.Pull up the pin on the engine output hole, and then put the end of the flexible shaft cover with the hole into the hole.
- Turn around the flexible shaft cover to make the pin insert into the hole, therefore, the fixing of the part of the flexible shaft is finished.
- 3.On the part of the flexible shaft cover with the groove, on one hand, please turn around the square flexible shaft slowly, on the other, push it inwards to make the flexible shaft stick into the square hole of the engine.

- 4. Adjust the flexible shaft and the square hole of the actuating shaft, push the flexible shaft cover with the groove into the flexible shaft setting.
- 5. Stick into the flexible shaft pin and install the cotter pin .Therefore the installation of the flexible shaft is completed.

5. Precautions before operation

- 1.Examination is needed before operation. Please entrust the exclusive shop to fix the machine if it is necessary to adjust the spare parts.
- 2. Objects for examination before operation.

Examination	Content	Approach	
Outlook	Frayed or loose?	Reinforce it	
Fastener	Dropped off or loose?	Fasten it	
Gear case	Grease supplied?	Supply the grease every20-30hrs once	
Blades	Frayed, broken, or deformed/Lubricant?	Change the spare parts/oil	
Air filter	Polluted?	Clarify it	
Fuel tank	Fuel? The fuel tank cover loose?	Oil/fasten it	
Throttle switch	Smooth to operate it from low to high speed?	Adjust/change the spare parts	
Engine switch	ON, OFF works well?	Chang the spare parts	
Blade adjusted nut	The gap of blade well adjusted?	Adjust it	
Handle	Fixed	Adjust it	

6. Precautions of Operation

- The fuel must be used with 90# motor petrol and the 2-stroke engine oil, the
 proportion of the petrol and the engine oil must be correct, in the lst 20 hrs,
 the mixing ratio of the petrol and the engine oil is 25:1 and later it will be
 changed int0 30:1.
- 2. No sudden halt of the engine with the high speed operation. The idling speed is adjusted into 2300-2700r/min, no more casual adjustment.
- 3. For per hour of the rotation of the blade, please oil it once with HG-10 motor petrol, and correctly adjust the blade gap.

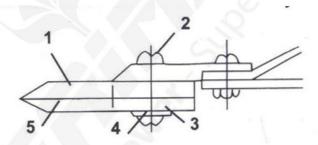
- 4. Pour the ZFG-10 compound calcium-based grease into the transmission case for every 8-I0 hr operation.
- No severe collision of the machine when moved.
- 6. Tea Harvester can't be used as hedge trimmers.
- 7. Never touch the blade during the operation of the engine, even under the condition of the separation of the clutch.
- Stop the engine when the workplace is changed or the termination of the operation, even under the condition of the short distance.
- 9. Never touch the spark plug during the operation of the engine.
- 10. The curved degree for the flexible shaft of the single tea Harvester should be proper to avoid being broken. Before operation, please wipe the butter of high temperature on the flexible shaft and stick the tube into it and then pull it several times.

7. Startup and Halt of the Engine

- Press the oil pump several times before startup, as the fuel goes into the carburetor, then the air could come out, at the same time, please guarantee the close of the throttle control handle.
- 2. As the engine is at the state of cooling or started up in winter, please open the circuit switch and close the choke valve of the carburetor.
- 3. Press the engine and pull the starting rope.
- After starting the engine, the users should accelerate the throttle to make it run idly for 2-3min to keep the engine warm, and then reinforce the throttle to make it work normally.
- 5. **To stop:** Make the throttle switch stay at the low-speed position, reduce the rotating rate of the engine, and keep the cooling operation for 2-3min, then close the circuit switch.

8. Reparation and Adjustment of Tea Harvester

- As the blade is the high-speed sliding components, therefore, the lubricant must be poured into once per hour and the blade needs oiling with HG-10 motor petrol.
- 2. Examine and adjust the blade gap. After worked for a certain period, the normal gap of blade will be changed either for the fray of the blade or for the loose of the bolts (about 0.05mm). Therefore, the operation of the blade must be examined, as well as the loose of the bolts and the gap of the blade. The fitness of the blade gap determines the function of plucking and cutting. Overlarge gap will make the blade easy to break,, which will not only have a negative impact on the quality of the tea, but also result in the unevenness of the surface of the tea garden; on the contrary, it is difficult for the operation of the blade with too small gap, or even the blade will be broken easily.



- 1. The upper blade 2.Nut 3. Gasket 4. M6 bolt 5. The nether blade
- 1) Loosen the nut:
- Use the Phillips screwdriver to tighten the screws and then withdraw them for 3/8circle;
- Tighten the nut, at the same time, the blade adjusted gasket should be moved flexibly;
- 4) Oil the blade with lubricant;
- 5) Start the engine to make the blade operate with high speed for 1 min;
- 6) Stop the engine and touch the nut. It works well if the hand bears the tem perature of the nut; if not, loosen the bolt and adjust it to the standard.

9. Questions and Answers

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(1) Unable to start

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Differences		Reasons	Approaches
No spark during The spark pl plug		Moistness of the pole	Dry
fire-lighting of		The restoration of carbon of the pole	Clean
the spark plug		Chap of the insulator or low insulation	Change
		Too small/overlarge electrode gap	Adjust 0.5-0.6mm
		The injury of the electrode	Change
	Good compression	Too thick fuel	Adjust the carburetor
		The use of bad fuel	Change the good fuel
Spark during fire-lighting of	Bad compression	Badly worn of the cylinder, piston and piston ring	Change
the spark plug	Carburetor	No fuel	Supply
		Orifice plugging	Eliminate
		The block of the filter network	Clean
	Fuel unsupplied	The loose of the inlet pipe and the carburetor	Fasten

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(2) Short of power

Differences	Reasons	Approaches
Good compression no	The air has come into the seam of the inlet pipe	Fasten
burning flameout	The air has come into the inlet pipe and carburetor	Airproof and fasten
	The fuel is mixed with water	Change the high-quality fuel
	The piston has a burning smell	Clean every spare parts
	Carbon piled around	Clean
Overheat	Too thin fuel	Adjust the carburetor
	Dust piled on the fan cover and cylinder cooling pin	Eliminate
Vibration	Low-quality fuel	Change high-quality fuel
noise(abnormal)	Carbon piled in the fuel cell	Clean
Others	The block of the air filter	Clean
	Overload	Proper load

(3) Halt of the Operation

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Differences	Reasons Approaches	
Sudden halt of the	Piston sintering	Revise the piston and cylinder with file/change the sintering ring
operation	Short circuit for the piling of the carbon	Clean the carbon
	Problems is the magneto	Examine
	Breakdown of the spark plug cap	Embed as the original form
	Scarce fuel Fill	
Halt for the low rotating rate	The block of the interior carburetor	Examine and clean
	The fuel is mixed with water	Fulfill the fuel again

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(4) Halt Difficulty

Differences	Reasons	Approaches
Carburetor	Overheat of the piston and spontaneous combustion inside	Eliminate the carbon of the cylinder and the piston
Others	Red and hot of the top of the spark plug	Eliminate the electrode and adjust the gap(0.5-0.6mm)
	Cable loss	Insert into

10. Appendix

(1) 1Engine Data

Engine model	1E34F	1
Displacement	25.4CC	/
Max.power	0.75KW/7500rpm	/
Fuel tank capacity	0.6L	/
Ratio of fuel and	The 1st 20hours	25:1
lubricant	20hours later	30:1

AGRIMATE PART DIAGRAM OF AMTH-V120-60-PRO TEA HARVESTER 10 HATE

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SI. No.	Part No.	Description
1	AMTH-V120-60-PRO-01	Screw
2	AMTH-V120-60-PR0-02	Screw
3	AMTH-V120-60-PR0-03	Screw
4	AMTH-V120-60-PR0-04	Fan cover(Upper)
5	AMTH-V120-60-PRO-05	Fan
6	AMTH-V120-60-PR0-06	Fan cover lower pressing plate
7	AMTH-V120-60-PRO-07	Fan cover (Lower)
8	AMTH-V120-60-PR0-08	Nut
9	AMTH-V120-60-PRO-09	Fan seat
10	AMTH-V120-60-PR0-10	Square shaft joint
11	AMTH-V120-60-PRO-11	Spacer
12	AMTH-V120-60-PR0-12	Drive bevel Gear
13	AMTH-V120-60-PR0-13	Nut
14	AMTH-V120-60-PRO-14	Rotatary seat
15	AMTH-V120-60-PR0-15	Bearing
16	AMTH-V120-60-PRO-16	Driven Bevel Gears
17	AMTH-V120-60-PR0-17	Gear box
18	AMTH-V120-60-PRO-18	Bearing
19	AMTH-V120-60-PR0-19	Lower gear shaft
20	AMTH-V120-60-PRO-20	Left hand grip
21	AMTH-V120-60-PR0-21	Butterfly screw
22	AMTH-V120-60-PR0-22	Throttle cable
23	AMTH-V120-60-PR0-23	Accelarator Swicth
24	AMTH-V120-60-PR0-24	Stop switch cable
25	AMTH-V120-60-PR0-25	Left handle seat
26	AMTH-V120-60-PR0-26	Handle pressure plate

SI. No.	Part No.	Description
27	AMTH-V120-60-PR0-27	Screw
28	AMTH-V120-60-PR0-28	Screw
29	AMTH-V120-60-PR0-29	Gear case cover
30	AMTH-V120-60-PR0-30	Bearing
31	AMTH-V120-60-PR0-31	Bearing
32	AMTH-V120-60-PR0-32	Anti friction plate
33	AMTH-V120-60-PRO-33	Connecting rod
34	AMTH-V120-60-PR0-34	Bearing
35	AMTH-V120-60-PRO-35	Big gear
36	AMTH-V120-60-PR0-36	Screw
37	AMTH-V120-60-PR0-37	Wool Felt
38	AMTH-V120-60-PR0-38	Blade fixture Block
39	AMTH-V120-60-PR0-39	Screw
40	AMTH-V120-60-PRO-40	screw
41	AMTH-V120-60-PR0-41	Fan axis
42	AMTH-V120-60-PR0-42	Screw
43	AMTH-V120-60-PR0-43	Bearing
44	AMTH-V120-60-PR0-44	side support plate-left
45	AMTH-V120-60-PR0-45	Blade support -left
46	AMTH-V120-60-PR0-46	Screw
47	AMTH-V120-60-PR0-47	Mangenese steel Gasket
48	AMTH-V120-60-PR0-48	Blade screw
49	AMTH-V120-60-PR0-49	Blade
50	AMTH-V120-60-PR0-50	Tea Bag Hook
51	AMTH-V120-60-PR0-51	Clutch seat
52	AMTH-V120-60-PR0-52	Right handle

SI. No.	Part No.	Description
53	AMTH-V120-60-PR0-53	Right handle cover
54	AMTH-V120-60-PR0-54	Screw
55	AMTH-V120-60-PRO-55	Nut
56	AMTH-V120-60-PR0-56	Blade cover
57	AMTH-V120-60-PR0-57	Fixed bayonet Lock
58	AMTH-V120-60-PR0-58	Blade screw
59	AMTH-V120-60-PRO-59	Drive soft shaft
60	AMTH-V120-60-PR0-60	Drive soft hose
61	AMTH-V120-60-PRO-61	Screw
62	AMTH-V120-60-PR0-62	Bearing
63	AMTH-V120-60-PRO-63	Circlip
64	AMTH-V120-60-PR0-64	Clutch disc
65	AMTH-V120-60-PR0-65	Screw
66	AMTH-V120-60-PRO-66	Screw
67	AMTH-V120-60-PR0-67	Self locking nut
68	AMTH-V120-60-PRO-68	Collecting plate
69	AMTH-V120-60-PR0-69	Blade press plate
70	AMTH-V120-60-PRO-70	Self locking nut
71	AMTH-V120-60-PR0-71	Nut
72	AMTH-V120-60-PRO-72	Screw
73	AMTH-V120-60-PR0-73	Blade support -Right
74	AMTH-V120-60-PR0-74	Side support plate-Right
75	AMTH-V120-60-PR0-75	Screw
76	AMTH-V120-60-PR0-76	Seld locking nut
77	AMTH-V120-60-PR0-77	Bag hook
78	AMTH-V120-60-PRO-78	Self -tapping Screw

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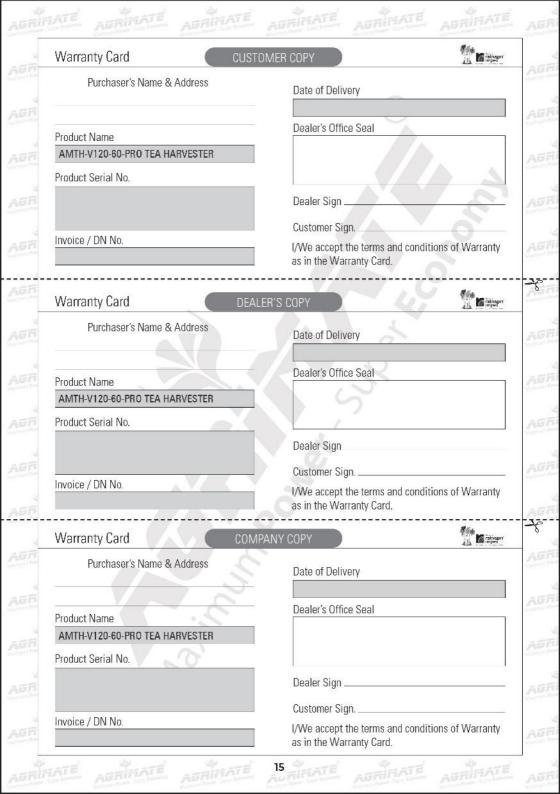
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SI. No.	Part No.	Description
79	AMTH-V120-60-PR0-79	Wind pipe End cap
80	AMTH-V120-60-PRO-80	Wind pipe
81	AMTH-V120-60-PR0-81	Screw
82	AMTH-V120-60-PRO-82	Backpack frame
83	AMTH-V120-60-PR0-83	screw
84	AMTH-V120-60-PRO-84	Back cushion
85	AMTH-V120-60-PR0-85	Straps
86	AMTH-V120-60-PRO-86	Damping spring
87	AMTH-V120-60-PR0-87	Nut
88	AMTH-V120-60-PRO-88	Flat gasket
89	AMTH-V120-60-PR0-89	Traingle plate
90	AMTH-V120-60-PR0-90	Screw
91	AMTH-V120-60-PRO-91	Bearing
92	AMTH-V120-60-PR0-92	Screw
93	AMTH-V120-60-PRO-93	Engine bracket
94	AMTH-V120-60-PR0-94	screw
95	AMTH-V120-60-PRO-95	screw



LIMITED WARRANTY PERIOD: For a period of six months from the date of Sale / delivery of the product which ever is earlier. 2. LIMITED
WARRANTY OBLIGATION: Replacement of defective part(s) by authorized dealer are free of charges. If found defective by reasons of defective
material / poor workmanship, parts will be replaced and there will be no value re-imbursement. 3. TERMS & CONDITIONS: a. Claims under
warranty will be accepted on submission of Warranty Card duly filled and stamped by authorized dealer together with the original purchase
document.: b. Shipping / transportation / Incidental charges incurred in replacing defective parts under warranty shall be borne by the purchaser.

WARRANTY null & void if

- (ii) Lack of maintenance, (ii) Incorrect use of the machine or tampering, (iii) Use of non-genuine spare parts, (iv) Usage of acids, solvents, or any flammable materials, (v) Non-usage of filter water/ clear water/ soft water & using water above 40°C temperature, (vi) While using the pressure washers to draw water which is contaminated with dust & solvents (eg. paint thinners, gasoline, oil, etc.), (vii) Repair done by unauthorized service people, (viii) Those parts subject to wear & tear due to normal operations and plastic parts, rubber items etc., (ix) Loose connections, faulty electrical fixtures & fluctuations in power supply.
- Should any failure occur during or after the warranty period, customer does not have the right to interrupt payment / price discount.
- 5. Incidental or consequential damages like inconvenience commercial loss, loss of tie, mental agony etc.
- Loss of any nature due to operation or non-operation is not covered under warranty.
- 7. All free service are at Dealer's service point only.
- Warranty ceases if service is not done periodically.
- 9. The attached card should be completed and returned to Ratnagiri Impex Pvt. Ltd. for registration immediately after sale / delivery.
- 10. The warranty is void unless you register the warranty card with Ratnagiri Impex Pvt. Ltd.
- 11. The decision of Ratnagiri Impex Pvt. Ltd., in settling the warranty is final in all respects.
- 12. All disputes are subject to Bangalore Courts Jurisdiction
- LIMITED WARRANTY PERIOD: For a period of six months from the date of Sale / delivery of the product which ever is earlier. 2. LIMITED
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1st Free Service Coupon

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	 Check, Clean and Adjust the Spark plug 	25
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	 Start and Check the Noise, Vibration, Loosen / Fasteners et 	tc.
	Product familiarization on Usage Routine maintenance and Storage	E
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	 Start and Check the Noise, Vibration, Loosen / Fasteners of 	tc. $\overline{\leq}$
	Product familiarization on Usage Routing maintanance and Storego	5

Conditions: Operations listed have been performed to my entire satisfaction without any labour charges. Only consumables were charged.

Customer Signature..

Dealer Signature.

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- Always read the instruction manual supplied along with the equipments and understand the correct installation and operating procedures before attempting to use the equipments.
- It is important to use the personal protection equipments such as head helmet with visor, ear defenders, goggles, safety gloves, cut resistant shoes, trousers and jackets while operating potentially dangerous machines.
- Avoid untrained persons using the equipments. Children must not be allowed to handle these
 equipments.
- Always use genuine spares and accessories in repairs and usage to derive maximum life of the equipments.
- Always keep the equipments in good working condition to minimize loss of output as well as to reduce the pollution and save the environment.
- Do not use the machine within range of persons unless they wear protective clothing.
- Do not operate the machine when fatigued or under the influence of alcohol or drugs.
- For more guery kindly contact for our Service Center/Dealer/ franchise







Small and Timely Maintenance - Big Savings

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WITH OUR MULTI CROP, MULTI PURPOSE EQUIPMENTS







SPRAYER

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KNAPSACK **POWER SPRAYER**



TILLER



CHAFF CUTTER



PRUNER



FOGGER



POWER CHAINSAW

ROTARY LAWN TILLER MOWER



HIGH PRESSURE WASHER



SPRAYER

EARTH AUGER



▲ Oleo-Mac **RANGE OF**

PRODUCTS



WEEDER

RANGE OF PRODUCTS



BRUSH CUTTER - PUSH TYPE



BRUSH CUTTER -**BACK PACK**



BRUSH CUTTER -MULTI TOOL



POLE PRUNER



BLOWER BACK PACK



BRUSH **BACK PACK** CUTTER











OUR RETAIL FORMATS







IMPORTERS & MARKETED BY:

Ratnagiri Impex Pvt. Ltd.

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