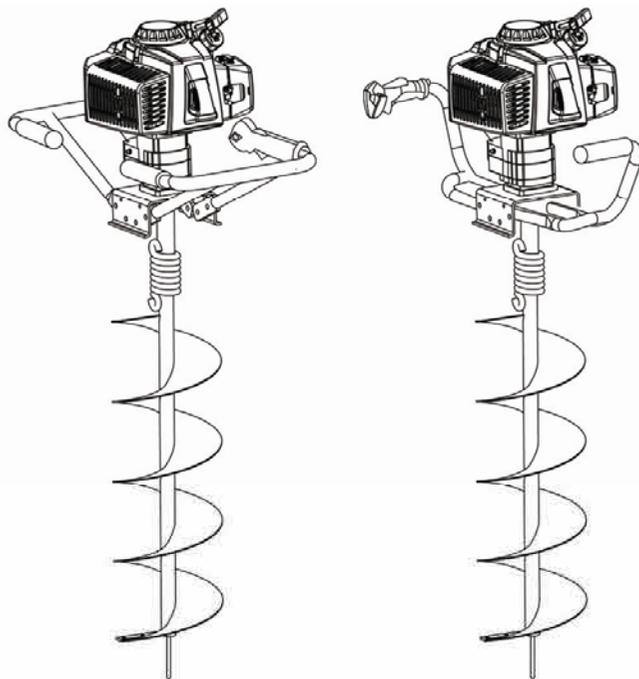


# KASEI

- D
- GB
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- S
- N
- FIN
- PL
- CZ
- SK
- RUS
- UA



**KZ-5200EA-PRO-2S**

With  
Japan  
Walbro  
carburetor

**KZ-6300EA-NEO-2S**



## ■ INTRODUCTION

To correctly use the earth auger and prevent accidents, do not start work without having first carefully read this manual. You will find explanations concerning the operation of the various parts plus instructions for necessary checks and relative maintenance.

**Note: Illustrations and specifications in this manual may vary according to Country requirements and are subject to change without notice by the manufacturer.**

## ■ THE OPERATOR'S MANUAL

Your operator's manual is for your protection. READ IT. Keep it in a safe place for reference. Know what you are doing before you begin assembly of the unit. Proper preparation and upkeep go hand-in-hand with satisfactory performance of the earth auger and safety.

Contact your dealer or the distributor for your area if you do not understand any of the instructions in this manual.

In addition to the operating instructions, this manual contains paragraphs that require your special attention.

Such paragraphs are marked with the symbols described below:

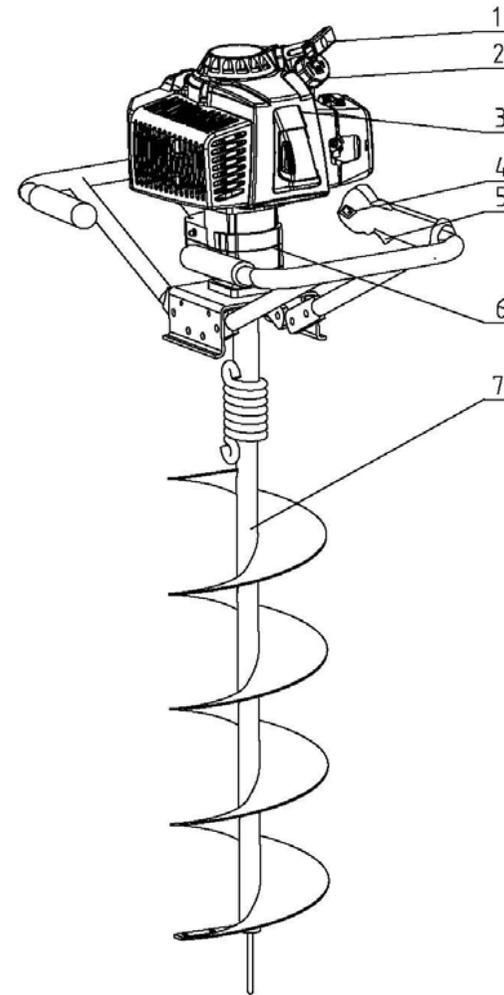
**Warning:** where there is a risk of an accident or personal injury or serious damage to property.

**Caution:** where there is a risk of damaging the machine or its individual components.

# **KASEI**

## ■ PARTS LOCATION

1. Starter
2. Fuel Tank
3. Engine
4. Stop Button Comp
5. Throttle Lever
6. Grease Cap
7. Auger Bit



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## ■ Understanding Safety Labels



- This symbol indicates Warning, and Caution.



- Your manual contains special messages to bring attention to potential safety concerns, machine damage as well as helpful operating and servicing information. **PLEASE READ ALL THE INFORMATION CAREFULLY TO AVOID INJURY AND MACHINE DAMAGE.**



- Wear eye, hearing and head protection when operating this equipment.



- Wear non-slip, heavy-duty protective gloves when handling earth auger and bit.



- Wear safety strong shoes or boots having skid-proof sole and anti-piercing insert.

## Warning to Users

1. The gasoline engine must use mixed fuel with volume rate of 30:1 for No.90 gasoline to two-stroke automobile oil.
2. 3 to 5 minutes' low speed rotation after start and before stop is very necessary. In order to prevent damage of some parts or body harm caused by violent movement of the engine.
3. High-speed rotation without load must be prohibited! It is strictly prohibited to stop the engine suddenly at high speed.
4. When adding fuel, the engine should stop, fire sources must be far away and smoking is prohibited.
5. In order to avoid electric shock, do not touch the cap of spark plug and the conducting wire during the rotation of the engine.
6. The surface of the muffler and the cylinder is very hot, so neither the hands nor the body approaches them. Especially children should be far away from the engine.

## ■ SAFETY RULES

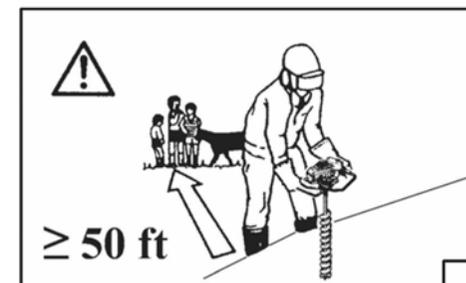
### 1、 Basic Safety Precautions

- Read this manual carefully until you completely understand and can follow all safety rules, precautions, and operating instructions before attempting to use the unit.
- Restrict the use of your earth auger to adult users who understand and can follow safety rules, precautions, and operating instructions found in this manual. Minors should never be allowed to use a earth auger.
- Do not handle or operate a earth auger when you are fatigued, ill, or upset, or if you have taken alcohol, drugs, or medication. You must be in good physical condition and mentally alert.

Earth auger work is strenuous. If you have any condition that might be aggravated by strenuous work, check with your doctor before operating a earth auger. Be more cautious before rest periods and towards the end of your shift.

- Keep children, bystanders, and animals a minimum of 50 feet (15 meters) away from the work area. Do not allow other people or animals to be near the earth auger when starting or operating the earth auger.

- While working with the earth auger, always use safety protective



approved clothing. The use of protective clothing does not eliminate injury risks, but reduces the injury effects in case of accident. Consult your trusted supplier to choose equipment in compliance with legislation. The clothing must be proper and not an obstacle. Wear adherent anti-cut clothing. Protective jackets and dungarees are ideal. Do not wear clothes, scarves, ties or bracelets that can stuck into twigs. Tie up and protect long hair (example with foulards, cap, helmets, etc.). Safety shoes or boots having skid-proof sole and anti-piercing insert. Wear protective helmet in places where there can be falling objects. Wear protective goggles or face screens. Use protections against noises: for example noise reduction ear guards or earplugs. The use of protections for the ear requests much more attention and caution, because the perception of danger audio signals (screaming, alarms, etc.) is limited. Wear gloves.

- Only loan your earth auger to expert users who are completely familiar with earth auger operation and correct use. Give other users the manual with operating instructions, which they have to read before using the earth auger.
- Check the earth auger each day to ensure that each device, whether for safety or otherwise, is functional.
- Never use a damaged, modified, or improperly repaired or assembled earth auger. Do not remove, damage or deactivate any of the safety devices. Always replace bit immediately if it becomes damaged, broken or is otherwise removed.
- Carefully plan your working operation in advance. Do not start cutting until you have a clear work area, secure footing.
- All earth auger service, other than the operations shown in the present manual, have to be performed by competent

personnel.

- The earth auger must only be used for making bores in soil. It is forbidden to cut other types of material. Do not use the earth auger as a lever to lift, move or break objects, nor lock it on fixed supports. It is forbidden to apply tools or applications that are not the ones indicated by the manufacturer onto the earth auger's power take-off.
- It is inadvisable to hitch tools or applications to the P.t.o. that are not specified by the manufacturer.

## 2、 Fuel Handling

**WARNING: Gasoline is an extremely flammable fuel. Use extreme caution when handling gasoline or fuel mix. Do not smoke or bring any fire or flame near the fuel or the earth auger.**

- To reduce the risk of fire and burn injury, handle fuel with care.

It is highly flammable.

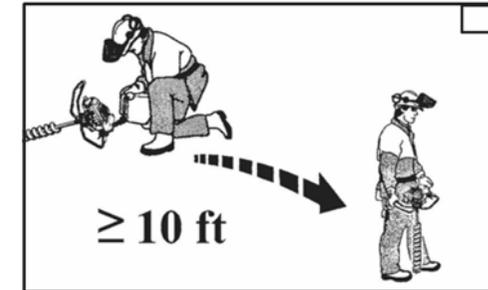
- Mix and store fuel in a container approved for gasoline.
- Mix fuel outdoors where there are no sparks or flames.
- Select bare ground, stop engine, and allow to cool before refueling.
- Loosen fuel cap slowly to release pressure and to keep fuel from escaping around the cap.



# **KASEI**

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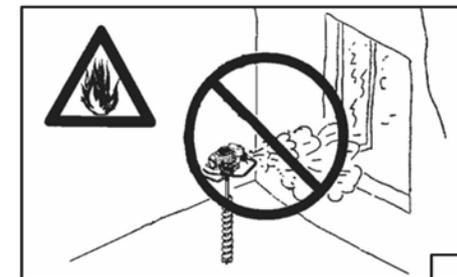
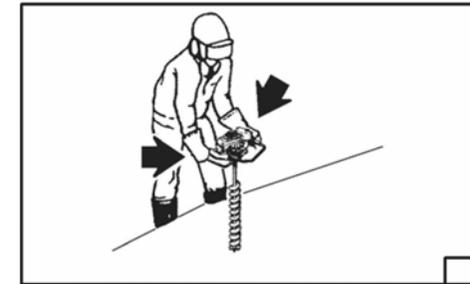
- Tighten fuel cap securely after refueling. Unit vibration can cause an improperly tightened fuel cap to loosen or come off and spill quantities of fuel.
- Wipe spilled fuel from the unit. Move 10 feet (3 m) away from refueling site before starting engine.
- Never attempt to burn off spilled fuel under any circumstances.
- Do not smoke while handling fuel or while operating the earth auger.
- Store fuel in a cool, dry, well ventilated place.
- Never place the earth auger in a combustible area such as dry leaves, straw, paper, etc.
- Store the unit and fuel in an area where fuel vapors cannot reach sparks or open flames from water heaters, electric motors or switches, furnaces, etc.
- Never take the cap off the tank when the engine is running.
- Never use fuel for cleaning operations.
- Take care not to get fuel on your clothing. If you get fuel on your clothing substitute them immediately.



### 3、 Operation and Safety

**WARNING:** Always hold the earth auger with both hands when the engine is running. Use a firm grip with thumbs and fingers encircling the earth auger handles.

- Keep all parts of your body away from the earth auger when the engine is running.
- Always carry the earth auger with the engine stopped the bit to the rear, and the muffler away from your body. When transporting in a vehicle, properly secure your earth auger to prevent turnover, fuel spillage and damage to the earth auger.
- Do not operate a earth auger with one hand! Serious injury to the operator helpers, bystanders, or any combination of these persons may result from one-handed operation. An earth auger is intended for two-handed use.
- Before you start the engine, make sure the earth auger is not contacting any object.
- Shut off the engine before setting down the earth auger. Do not leave the engine running unattended.
- Only use the earth auger in well-ventilated places, do not operate the earth auger in explosive or flammable atmospheres or in closed environments, Beware of carbon monoxide poisoning.
- Do not operate earth auger from a ladder. Always cut from a firm-footed and safe position.



# **KASEI**

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- Do not work near electric cables.

**WARNING – Contact with electrical cables or wires can cause serious injury or death as a result of electrical shock. This unit is not insulated.**

- Keep the handles dry, clean, and free of oil or fuel mixture.
- When the earth auger is running, grip the left handle firmly with your left hand and the right handle with your right hand.
- Never raise the earth auger above shoulder height.



**WARNING – Striking a hard object in the earth with the turning auger and the resulting slowing or stopping of the auger creates reactive forces. The transfer of rotational (reactive) forces can cause the auger power head and handles to rotate suddenly in a counterclockwise direction and can result in loss of control or cause the handle frame to hit the operator or throw him to the ground, resulting in serious injury**

## **4、 Precautions to Reduce Vibration Risk**

- Wear gloves and keep your hands warm.
- Keep the bit sharp and the earth auger, well maintained. A dull bit will increase cutting time, will increase the

vibrations transmitted to your hands.

- Maintain a firm grip at all times, but do not squeeze the handles with constant, excessive pressures, take frequent breaks. All the above mentioned precautions do not guarantee that you will not sustain whitefinger disease or carpal tunnel syndrome. Therefore, continual and regular users should monitor closely the condition of their hands and fingers. If any of the above symptoms appear, seek medical advice immediately.

## **5、 Maintenance Precaution**

**WARNING – Never operate a earth auger that is damaged, improperly adjusted, or is not completely and securely assembled.**

**WARNING – Be sure that the bit stops moving when the throttle control trigger is released. If the bit moves at idle speed, the carburetor may need adjusting, see Operation-Carburetor Adjusting Section. If the bit moves at idle speed after adjustment has been made, contact a Servicing Dealer for adjustment and discontinue use until the repair is made.**

- Never modify your earth auger in any way.
- Keep the handles dry, clean, and free of oil or fuel mixture.

**WARNING – Use only accessories and replacement parts recommended.**

- Never touch the bit or attempt to service the earth auger while the engine is running.

## ***KASEI***

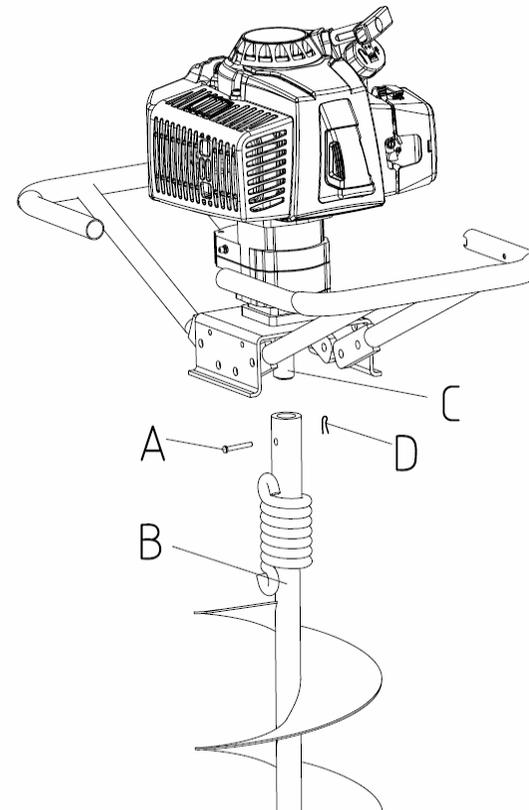
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- Never use fuel for cleaning operations.
- Keep the earth auger in a dry place, off the ground with the tanks empty.
- If your earth auger is no longer usable, dispose of it properly without damaging the environment by handing it in to your local Dealer who will arrange for its correct disposal.
- Replace immediately any safety device when damaged or broken.

**WARNING – The muffler and other parts of the engine (e.g. fins of the cylinder, spark plug) become hot during operation and remain hot for a while after stopping the engine. To reduce risk of burns do not touch the muffler and other parts while they are hot.**

## ■ ASSEMBLY

Fit the reduction shaft (C) into the seat on the bit (D) and secure it using the appropriate gudgeon pin (A) and (B) .



## ■ OPERATION

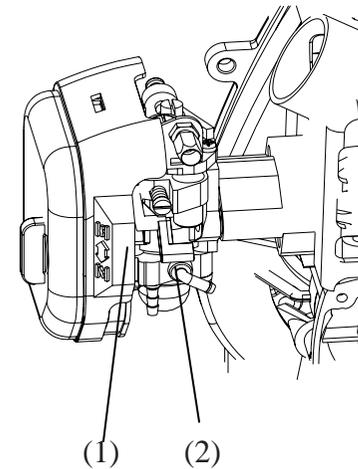
### 1、 Before start

- (1) Promise the surroundings no man and animal;
- (2) Check the earth auger in detail, promise it in the safe appearance;
- (3) Beat the accelerator switch to the lowest position;
- (4) Have to make the earth auger with the adding-fuel place to keep at least 3m distance



### 2、 Start

- (1) Put the stop button on the starting position;
- (2) Push the fuel-injecting pump continuously until the fuel is full i.e. fuel flows out of the transparent tube. See Figure (2);
- (3) Regulate the choker ,See Figure (1)  
to close position in winter and at the first time  
to full open position when the engine is hot;
- (4) Pull the starter lightly for 3-5 times to make the fuel into the cylinder. Then pull it fast to start the engine. Note:



The After start, the the start rope should be contracted back slowly with hand's help. If the rope contracts back fast, it may cause damage of the starter;

(5)After start, put the choker slowly to full open position;

(6)Regulate the fuel handle to a proper position to run at low speed for 3-5 minutes, then make spraying operation.

New machine should not work at full open position within the first 4 hours. The speed should be controlled at 4000-5000r/min, thus enabling the engine to have a good match and do reliable job.

### **3、 Shut down**

(1)Beat the accelerator control switch to the lowest position to revolve more than 30s;

(2)Close the stop button to make the gasoline machine stop.

**WARNING – Suggest use a low vibration, the low voice mode.**

**WARNING – Have to carry the protection equipments to wear protection clothing perhaps while operate.**

**WARNING – Operate time continuously can't be over an hour each time.**

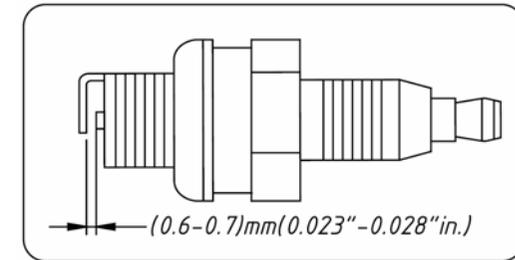
## ■ MAINTENANCE & CARE

### 1、 Periodical Check Cleaning

- Clean the air filter element (1) frequently.

### 2、 Check Spark Plug

- Scrape off the carbon from the spark plug gap 0.6-0.7mm (.023"-.028")
- Clean the cylinder exhaust port and muffler.
- Inspect carefully for any fuel or oil leaks.
- Lubricate Gear Case, every 25 hours of use.



### 3、 Extended Storage

- Inspect, clean and repair unit if necessary.
- Remove all fuel from tank.
- Start engine-This will consume all fuel in fuel line and carburetor.
- Remove spark plug and pour one tea spoon of clean motor oil into spark plug hole of cylinder-replace spark plug.
- Store in clean, dry, dust free area.

■ TROUBLE SHOOTING GUIDE

1. FAILURE TO START

problem		probable cause		remedy	
cylinder compress pressure normal	spark plug spark normal	Fuel system abnormality		these is no fuel in tank fuel filter obstruct	add fuel in tank clean fuel filter
		fuel system normal	fuel	fuel is too dirty	instead fuel
				there is water in fuel	instead fuel
				there is too much fuel in cylinder	tear down spark plug and dry it
				mixture ratio is improper	mixture proration
	fuel system normal	high voltage wire spark normal	spark plug	spark plug fouled with oily deposits	clean the oily deposits
				spark plug insulation damage	replace spark plug
				spark gap is too large or small	adjust spark gap 0.6-0.7mm
		high voltage wire spark abnormality		high voltage wire breach or break off	replace or tighten
				coil looseness	tighten
fuel system normal	ignition system normal	compress press is shortage	piston ring attrite	replace a new	
			piston ring is broke	replace	
			piston ring cementation	eliminate	
			spark plug looseness	tighten	
			conjoint surface of the cylinder and crank cass leak	eliminate	
		compress normal	high voltage wire and spark plug contact badness	tighten the spark plug cap	

			stop switch failure or short circuit	repair or replace
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## 2. LOW OUTPUT

symptom	probable cause	remedy
flameout when speedup the smoke is thin carburetor spout backward	fuel filter obstruct,	clean fuel filter、 clean fuel road、
	fall short of fuel	adjust carburetor
	muffler fouled with oily deposits	clean the oily deposits
compress press is shortage	piston、 piston ring、 cylinder attrite、	replace piston、 piston ring
engine leak	conjoint surface of the cylinder and crank cass leak	repair
the end of two crank shaft leak	the seal is bad	replace seal
	engine overheats	avoid use it for long time 、 high speed and heavy load
	burning room fouled with oily deposits	clean the oily deposits

## 3. ENGINE RUNNING UNSTABLE

symptom	probable cause	remedy
there are knock sound in engine	piston、 piston ring、 cylinder attrite、 piston pin、 piston attrite bearing of crank shaft attrite	replace piston、 piston ring replace piston pin、 piston replace bearing
there are metal knock sound	engine overheats burning room fouled with oily deposits	avoid use it for long time 、 high speed and heavy load, clean the oily deposits
	gasoline branded is unfit	replace require branded octane
engine ignition break off	there is water in fuel	instead fuel
	spark gap is wrong	adjust spark gap 0.6-0.7mm
	coil gap is wrong	adjust coil gap 0.3-0.4mm

#### 4. THE ENGINE SUDDENLY STOPPED

probable cause	remedy
fuel is use up	add fuel
spark plug fouled with oily deposits and short circuit	clean the oily
high voltage wire fall off	deposits connect

#### ■ SPECIFICATIONS

Name/Type		KZ-5200EA-PRO-2S			KZ-6300EA-NEO-2S	
Net Weight kg	Single Operation	9.5				
	Double Operation	10.4				
Outward Size(No Bit) mm	Single Operation	520×340×360				
	Double Operation	670×360×440				
Auger Bit mm		80/100/150/200/250/300				
Power Transmission Method		Automatic centrifugal clutch, spur gear, cam-crank				
Reduction Rate		37 : 1				
Engine	Type	1E48F	1E44F-E	1E44F-2A	1E40F-5A	1E44FG
	Type	Single cylinder air cooling 2-cycle gasoline engine				
	Displacement Volume cc	63.3	51.7	51.7	42.7	51.7
	Fuel Tank Capacity L	1.3	1.1	1.2	1.2	1.0
	Fuel Used	Mixture 30:1 (when using market oil)				
	Lubricating Oil Used	2-cycle engine oil				
	Carburetor	Diaphragm, rotary valve				
	Sparking method	IC-controlled fly wheel magnet				
	Sparking Plug	BPMR7A	L8RTC	L7T	L6	BPMR7A
	Starting Method	Recoil starter				
Sound power values (dB (A))		≤105				
Vibration values(m/s <sup>2</sup> )		≤12.5				

Please note that due to improvement, detailed specifications of the product may differ from the information herein.

## INSPECTION & MAINTENANCE

For safety use, make sure the machine is cleaned every three-months. Before working, make sure to inspect the filter and the nozzle, and ensure there is no impurity. After working, make sure there is no water in the pump and the hose.

If the machine needs to be repaired in the guarantee period, please return the machine to the shop. You need to provide the certificate of purchase in order to repair or get the substitute.

Before Packing, the machine should be cleaned, then use closed packaging, packaging should be firm. Store the machine in dry place.

For transportation safety. The machine should comply with ISTA.

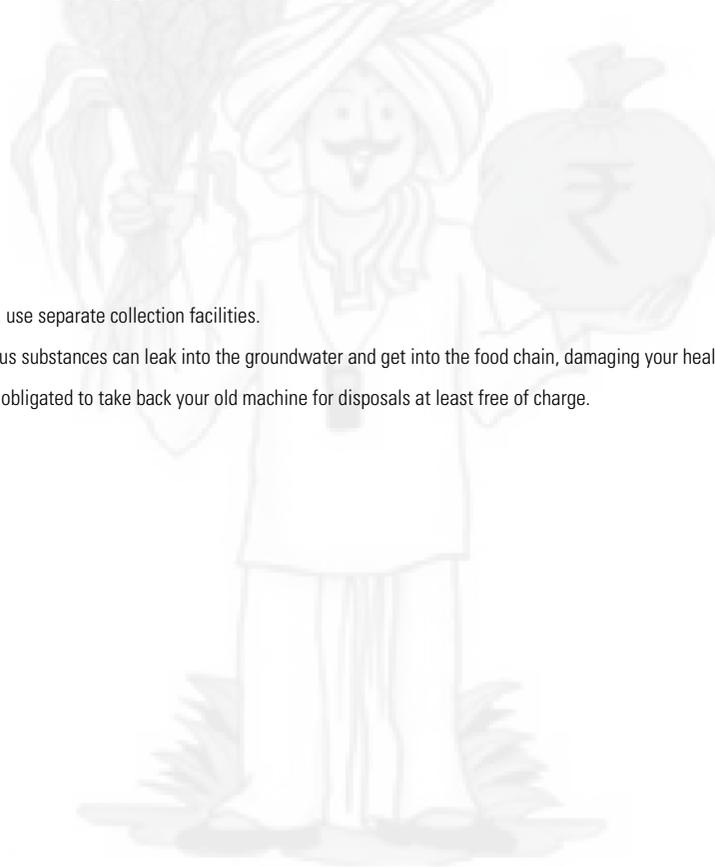


Meaning of crossed - out wheeled dustbin:

Do not dispose of electrical machines as unsorted municipal waste, use separate collection facilities.

If electrical machines are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.

When replacing old machines with new ones, the retailer is legally obligated to take back your old machine for disposals at least free of charge.



Warranty Card

CUSTOMER COPY



Purchaser's Name & Address  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Product Name  
 KZ-5200EA-PRO-2S /  KZ-6300EA-NEO-2S EARTH AUGER

Product Serial No.  
\_\_\_\_\_

Invoice / DN No.  
\_\_\_\_\_

Date of Delivery  
\_\_\_\_\_

Dealer's Office Seal  
\_\_\_\_\_

\_\_\_\_\_  
Dealer Sign

\_\_\_\_\_  
Customer Sign.

I/We accept the terms and conditions of Warranty as in the Warranty Card.

Warranty Card

DEALER'S COPY



Purchaser's Name & Address  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Product Name  
 KZ-5200EA-PRO-2S /  KZ-6300EA-NEO-2S EARTH AUGER

Product Serial No.  
\_\_\_\_\_

Invoice / DN No.  
\_\_\_\_\_

Date of Delivery  
\_\_\_\_\_

Dealer's Office Seal  
\_\_\_\_\_

\_\_\_\_\_  
Dealer Sign

\_\_\_\_\_  
Customer Sign.

I/We accept the terms and conditions of Warranty as in the Warranty Card.

Warranty Card

COMPANY COPY



Purchaser's Name & Address  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Product Name  
 KZ-5200EA-PRO-2S /  KZ-6300EA-NEO-2S EARTH AUGER

Product Serial No.  
\_\_\_\_\_

Invoice / DN No.  
\_\_\_\_\_

Date of Delivery  
\_\_\_\_\_

Dealer's Office Seal  
\_\_\_\_\_

\_\_\_\_\_  
Dealer Sign

\_\_\_\_\_  
Customer Sign.

I/We accept the terms and conditions of Warranty as in the Warranty Card.

1. **LIMITED WARRANTY PERIOD** : For a period of six months from the date of Sale / delivery of the product which ever is earlier. 2. **LIMITED WARRANTY OBLIGATION** : Replacement of defective part(s) by authorized dealer are free of charges. If found defective by reasons of defective material / poor workmanship, parts will be replaced and there will be no value re-imbusement. 3. **TERMS & CONDITIONS** : a. Claims under warranty will be accepted on submission of Warranty Card duly filled and stamped by authorized dealer together with the original purchase document. : b. Shipping / transportation / Incidental charges incurred in replacing defective parts under warranty shall be borne by the purchaser.

**WARRANTY null & void if**

- (i) Lack of maintenance, (ii) Incorrect use of the machine or tampering, (iii) Use of non-genuine spare parts, (iv) Usage of acids, solvents, or any flammable materials, (v) Non-usage of filter water / clear water / soft water & using water above 40°C temperature, (vi) While using the pressure washers to draw water which is contaminated with dust & solvents (eg. paint thinners, gasoline, oil, etc.), (vii) Repair done by unauthorized service people, (viii) Those parts subject to wear & tear due to normal operations and plastic parts, rubber items etc, (ix) Loose connections, faulty electrical fixtures & fluctuations in power supply.
4. Should any failure occur during or after the warranty period, customer does not have the right to interrupt payment / price discount.
5. Incidental or consequential damages like inconvenience commercial loss, loss of tie, mental agony etc.
6. Loss of any nature due to operation or non-operation is not covered under warranty.
7. All free service are at Dealer's service point only.
8. Warranty ceases if service is not done periodically.
9. The attached card should be completed and returned to Ratnagiri Impex Pvt. Ltd. for registration immediately after sale / delivery.
10. The warranty is void unless you register the warranty card with Ratnagiri Impex Pvt. Ltd.
11. The decision of Ratnagiri Impex Pvt. Ltd., in settling the warranty is final in all respects.
12. All disputes are subject to Bangalore Courts Jurisdiction

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### 1st Free Service Coupon

ISO 9001-2008  
CERTIFIED COMPANY

#### FREE SERVICE COUPON (30 Days / 20 hrs (Which ever is earlier))

Model  
 KZ-5200EA-PRO-2S /  KZ-6300EA-NEO-2S EARTH AUGER

PDI Date

Service No.

Purchase bill no.

Date

Serial Number

Dealer's Office Seal & Signature

- Operations:
- Check and Test the Fuel Mixture.
  - Check and Clean the Air Filter
  - Check, Clean and Adjust the Spark plug
  - Check and Adjust the Carburetor Tuning
  - Check and Sharpen the cutting Tools
  - Start and Check the Noise, Vibration, Loosen / Fasteners etc.
  - Product familiarization on Usage
  - Routine maintenance and Storage

Customer Signature.....

WARRANTY AND  
FREE SERVICE COUPON

Conditions: Operations listed have been performed to my entire satisfaction without any labour charges. Only consumables were charged.

agriculture | horticulture | sericulture | plantations | forestry | garden | health care



### 2nd Free Service Coupon

ISO 9001-2008  
CERTIFIED COMPANY

#### FREE SERVICE COUPON (30 Days / 20 hrs (Which ever is earlier))

Model  
 KZ-5200EA-PRO-2S /  KZ-6300EA-NEO-2S EARTH AUGER

PDI Date

Service No.

Purchase bill no.

Date

Serial Number

Dealer's Office Seal & Signature

- Operations:
- Check and Test the Fuel Mixture.
  - Check and Clean the Air Filter
  - Check, Clean and Adjust the Spark plug
  - Check and Adjust the Carburetor Tuning
  - Check and Sharpen the cutting Tools
  - Start and Check the Noise, Vibration, Loosen / Fasteners etc.
  - Product familiarization on Usage
  - Routine maintenance and Storage

Customer Signature.....

WARRANTY AND  
FREE SERVICE COUPON

Conditions: Operations listed have been performed to my entire satisfaction without any labour charges. Only consumables were charged.

agriculture | horticulture | sericulture | plantations | forestry | garden | health care



### 3rd Free Service Coupon

ISO 9001-2008  
CERTIFIED COMPANY

#### FREE SERVICE COUPON (30 Days / 20 hrs (Which ever is earlier))

Model  
 KZ-5200EA-PRO-2S /  KZ-6300EA-NEO-2S EARTH AUGER

PDI Date

Service No.

Purchase bill no.

Date

Serial Number

Dealer's Office Seal & Signature

- Operations:
- Check and Test the Fuel Mixture.
  - Check and Clean the Air Filter
  - Check, Clean and Adjust the Spark plug
  - Check and Adjust the Carburetor Tuning
  - Check and Sharpen the cutting Tools
  - Start and Check the Noise, Vibration, Loosen / Fasteners etc.
  - Product familiarization on Usage
  - Routine maintenance and Storage

Customer Signature.....

WARRANTY AND  
FREE SERVICE COUPON

Conditions: Operations listed have been performed to my entire satisfaction without any labour charges. Only consumables were charged.

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Small Maintenance. Big Savings.



Small Maintenance. Big Savings.



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